

# Work Order ID 69649

Monday, May 16, 2011 7:14:31 AM



Page 1

Item ID: DSI 9052-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Pod Quick Release

Start Date: 5/16/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/17/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |
| DSI 9052                       | Rev D                    |                      |         |        |              |               |               |                  |                |

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP 9052-013 CHG001

5/16/16

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

5/16/16 (2)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

5/16/16

(42)

**Work Order ID 69649**

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Item ID: DSI 9052-013

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Stop

Item Name: Pod Quick Release

Start Date: 5/16/2011 Start Qty: 2.00

Cust Item ID:

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D9052-013 Location: 20

RCA

11/5/17

2

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/5/18

ME  
11-05-19

# Picklist Print

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Page 1

Work Order ID: 69649

Parent Item: DSI 9052-013

Parent Item Name: Pod Quick Release



Start Date: 5/16/2011

Required Date: 5/17/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev: A 102.05.15 New IssuE LING

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|                         |  |           |    |  |  |     |      |         |   |   |  |  |  |
|-------------------------|--|-----------|----|--|--|-----|------|---------|---|---|--|--|--|
| BLRS-010<br><br>Pip Pin |  | Purchased | No |  |  | 120 | Each | 14.0000 | 1 | 2 |  |  |  |
|-------------------------|--|-----------|----|--|--|-----|------|---------|---|---|--|--|--|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST283    | 14      |          |
| 115975   | 2       |          |
| 116348   | 12      |          |

|                         |  |           |    |  |  |     |      |         |   |   |  |  |  |
|-------------------------|--|-----------|----|--|--|-----|------|---------|---|---|--|--|--|
| BLRS-020<br><br>Pip Pin |  | Purchased | No |  |  | 120 | Each | 11.0000 | 3 | 6 |  |  |  |
|-------------------------|--|-----------|----|--|--|-----|------|---------|---|---|--|--|--|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST283    | 11      |          |
| 116384   | 4       |          |
| 116671   | 7       |          |

116384 4x  
116671 2x